

VEREIN  
DEUTSCHER  
INGENIEURE

Electrical Discharge Machining (EDM)  
Definitions, processes, application

VDI 3400

Translation of the German issue 1975-06

*The German version of this guideline shall be taken as authoritative. No guarantee can be given with respect to the English translation.*

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VDI Society for Production Engineering  
(VDI-Gesellschaft Produktionstechnik – ADB)

VDI manual Production Management, Part 2: Manufacturing Processes  
(VDI-Handbuch Betriebstechnik, Teil 2: Fertigungsverfahren)

## **Introduction**

This guideline deals with the removal operations based on electro-discharge machining which are found in the bold-bordered boxes in Table 1. The guideline is the revision of the September 1970 issue of the guideline VDI 3400 and takes into account technical innovations and further developments in this field after that date.