DIN SPEC 91496:2024-02 (E)

Recycling of printed polymer packaging - Evaluation of deinking using a test procedure; Text in English

Inhalt

Seite

Foreword 4

Introduction 6

1 Scope 8

2 Normative references 8

3 Terms and definitions 8

4 Reagents and materials 8

5 Apparatus 9

6 Sample Preparation 10
6.1 Preparation needed to assess inks 10
6.2 Size Reduction 10

7 Procedures 10
7.1 General 10
7.2 Preparation of lye 10
7.2.1 General 10
7.2.2 Mild Conditions 11
7.2.3 Medium Conditions 11
7.2.4 Harsh Conditions 11
7.3 Washing of sample material 11

8 Characterization of deinking performance 12
8.1 Colour after full deinking time 12
8.2 Duration for ink detachment (optional) 12
8.3 Recolouring of non-printed film (optional) 13
8.4 Remaining colour of the washing lye after flocculation and filtration (optional) 13
8.4.1 General 13
8.4.2 Flocculation of used washing lye 13
8.4.3 Lye quality after flocculation 13

9 Classification as deinkable 14

10 Marking and labelling 14

11 Test report 14

Annex A (informative) Template for deinking trials 16

Bibliography 17

Figures

Figure 1 — Example of successful deinking 6

Figure 2 — Deinking set-up, right before the flakes are added 12

Figure 3 — Examples of washing lye 14

Figure 4 — Non complete deinking **14**

Tables

Table 1 — Dosing of NaOH **10**

Table 2 — Dosing of CTAC **10**