

DIN SPEC 6124:2019-08 (E)

Assessment of the print quality of primary packaging made of plastic films and film composites

Contents		Page
Foreword		3
Introduction.....		4
1 Scope		5
2 Normative references		5
3 Terms and definitions.....		5
4 Basic requirements:.....		6
5 Test specifications.....		7
5.1 Test specification 1 — Visual examination under standard light conditions		7
5.2 Test specification 2 — Metrological examination of hue with a spectrophotometer.....		8
5.3 Test specification 3 — Metrological examination of ink density and opacity using a densitometer and spectrophotometer		9
5.4 Test specification 4 — Metrological examination with linear measure.....		9
5.5 Test specification 5 — Metrological examination with measuring magnifier		11
5.6 Test specification 6 — Ink adhesion.....		11
5.7 Test specification 7 — Scratch resistance		13
6 Types of defect.....		14
6.1 General		14
6.2 Seepage/smearing.....		14
6.3 Ink splashes/ink stains		16
6.4 Specking.....		18
6.5 Doctor blade stripes/streaks		19
6.6 Fill-in/Halftone structure.....		20
6.7 Unclean and/or missing ink transfer (e.g. missing dots, pinholes).....		21
6.8 Vignette/cutoff edge.....		22
6.9 Chatter marks/vibration and oscillation stripes.....		23
6.10 Shadowing/doubling/ghosting		25
6.11 Squeezed edges.....		26
6.12 Tinting		27
6.13 Colour deviation.....		29
6.14 Insufficient opacity/ink coverage		30
6.15 Moiré		32
6.16 Poor pictorial registration		33
6.17 Scratches/stripes on film.....		34
6.18 Wrinkles in print substrate		34
6.19 Pattern repeat inaccuracy		36
6.20 Ink/lacquer adhesion.....		37
6.21 Scratch resistance.....		37
6.22 Transfer.....		38
Bibliography.....		40