ISO 11111-7:2005-02 (E)

Textile machinery - Safety requirements - Part 7: Dyeing and finishing machinery

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 List of significant hazards 2

5 Significant hazards and corresponding safety requirements and/or measures 2
5.1 General 2
5.2 Preparation machines and equipment 2
5.2.1 Common requirements for preparation machines and equipment 2
5.2.2 Brushing machines 3
5.2.3 Cropping machines, shearing machines 3
5.2.4 Slitting machines 4
5.2.5 Singeing machines 5
5.2.6 Desizing (scouring) machines 6
5.2.7 Discontinuous bleaching plants (open kiers) 6
5.2.8 Bleaching pits 7
5.2.9 Continuous bleaching plants 7
5.2.10 Washers 8
5.2.11 Autoclaves 9
5.2.12 Continuous steamers for fabric 9
5.2.13 J-boxes 11
5.2.14 Mercerizing equipment 11
5.2.15 Crabbing machines 12
5.2.16 Milling machines 12
5.3 Dyeing machines and apparatus 13
5.3.1 Common requirements for dyeing machines and apparatus 13
5.3.2 Atmospheric dyeing machines and apparatus 13
5.3.3 High temperature dyeing machines and apparatus 14
5.3.4 Liquor preparation plants for dyeing processes 16
5.3.5 Jigs 17
5.3.6 Winches 17
5.3.7 Jet dyeing machines 18
5.3.8 Padding mangles 18
5.3.9 Continuous dyeing machines 19
5.3.10 Package dyeing apparatus 19
5.3.11 Beam dyeing apparatus 20
5.3.12 Hank dyeing machines 20
5.4 Printing machines 20
5.4.1 Common requirements for printing machines 20
5.4.2 Flat screen printing machines 21
5.4.3 Rotary screen printing machines 21
5.4.4 Transfer printing machines 21
5.4.5 Roller printing machines 21
5.4.6 Colour paste preparation plant 22
5.5 Fixation, wetting and drying machines 23

5.5.1 Common requirements for fixation, wetting and drying machines 23
5.5.2 Steam chambers 23
5.5.3 Wringing machines 23
5.5.4 Stenters, tenters 24
5.5.5 Dryers, bakers 25
5.5.6 Cylinder dryers 25
5.5.7 High frequency dryers 26
5.5.8 Straightening machines 26
5.6 Finishing machines 27
5.6.1 Common requirements for finishing machines 27
5.6.2 Calenders 27
5.6.3 Calenders for tubular knitted fabric 28
5.6.4 Coating and laminating machines 29
5.6.5 Raising machines 29
5.6.6 Cropping machines and shearing machines 30
5.6.7 Shrinking machines 30
5.6.8 Flocking plant 31
5.6.9 Decatizing machines 31
5.6.10 Rotary presses 31
5.6.11 Polishing machines 32
5.6.12 Liquor preparation plants for finishing processes 32
5.7 Making-up/presentation machines 33
5.7.1 Common requirements for making-up/presentation machines 33
5.7.2 Inspection machines 34
5.7.3 Folding machines 34

6 Verification of the safety requirements and/or measures 34

7 Information concerning machine use 34

Bibliography 35