DIN EN 16993:2018-07 (E)

Geosynthetic barriers - Characte ristics required for use in the construction of storage lagoons, secondary containment (above and below ground) and other containment applications for chemicals, polluted water and produced liquids

Contents

Page

European foreword 5

Introduction 6

1 Scope 7

2 Normative references 7

3 Terms, definitions and abbreviations 10
3.1 Terms and definitions 10
3.2 Abbreviations 12

4 Characteristics and corresponding methods of test 12
4.1 General 12
4.2 Types of applications 13
4.2.1 General 13
4.2.2 Application 1: Primary containment in open lagoon 13
4.2.3 Application 2: Cover barrier 13
4.2.4 Application 3: Secondary containment of liquid waste 14
4.2.5 Application 3: Secondary containment in a concrete bund 14
4.2.6 Application 4: Secondary containment in a soil bund 15
4.3 Relevant characteristics 15
4.4 Characteristics relevant to specific conditions of use 21
4.4.1 General 21
4.4.2 Gas Permeability 21
4.4.3 Burst strength and elongation 21
4.4.4 Tear strength 21
4.4.5 Friction characteristics (direct shear and inclined plane tests) 21
4.4.6 Low temperature behaviour 21
4.4.7 Weathering 22
4.4.8 Chemical resistance 22
4.4.9 Resistance to wetting and drying 22
4.4.10 Freeze-thaw cycle resistance 22
4.4.11 Resistance to root penetration 22
4.5 Release of dangerous substances 22

5 Assessment and verification of constancy of performance (AVCP) 22
5.1 General 22
5.2 Type testing 23
5.2.1 General 23
5.2.2 Test samples, testing and compliance criteria 24
5.2.3 Test reports 24
5.2.4 Shared other party results 24
5.2.5 Cascading determination of the product type results 25
5.3 Factory production control (FPC) 26
5.3.1 General 26
5.3.2 Requirements 26
5.3.3 Product specific requirements 32
5.3.4 Initial inspection of factory and of FPC 33

5.3.5 Continuous surveillance of FPC ... 33
5.3.6 Procedure for modifications ... 33
5.3.7 One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity ... 33

Annex A (normative) Durability of geosynthetic barriers ... 35

A.1 General ... 35
A.1.1 Service Life ... 35
A.1.2 Type testing of durability ... 35
A.1.3 Mechanisms of degradation ... 36
A.1.4 Use of rework material ... 36
A.1.5 Recycled materials ... 36
A.2 Weathering ... 36
A.2.1 General ... 36
A.2.2 Direct tests and accelerated tests ... 37
A.2.3 Period of exposure ... 37
A.3 Products used with a service life up to 5 years ... 38
A.4 Other applications and service life of 25 and 50 years ... 38
A.4.1 General ... 38
A.4.2 Tests for PE type of GBR-P ... 39
A.4.3 Tests for FPO-type of GBR-P ... 40
A.4.4 Tests for EPDM type of GBR-P ... 41
A.4.5 Tests for GBR-P made of PVC-P ... 41
A.4.6 Tests for clay geosynthetic barriers (GBR-C) ... 42
A.5 Durability tests on GBR-P ... 44
A.5.1 Introduction ... 44
A.5.2 Microbiological resistance ... 44
A.5.3 Resistance to environmental stress cracking ... 45
A.5.4 Resistance to leaching ... 46
A.5.5 Resistance to oxidation/thermal ageing ... 48
A.6 Evaluation tests on GBR-P and GBR-C ... 50
A.6.1 General ... 50
A.6.2 Evaluation by comparison of tensile properties ... 50
A.6.3 Evaluation by comparison of oxidative induction time (OIT) values ... 51
A.6.4 Evaluation by change in mass ... 51
A.6.5 Evaluation by change in water permeability ... 51
A.7 Durability tests on GBR-B ... 51
A.7.1 Introduction ... 51
A.7.2 Microbiological resistance ... 52
A.7.3 Resistance to environmental stress cracking ... 52
A.7.4 Resistance to leaching ... 53
A.7.5 Resistance to oxidation/thermal ageing ... 54
A.7.6 Weathering resistance ... 55
A.8 Evaluation tests on GBR-B ... 56
A.8.1 General ... 56
A.8.2 Evaluation by comparison of tensile properties ... 56
A.8.3 Evaluation by change in mass ... 56
A.8.4 Evaluation of water permeability ... 56
A.8.5 Evaluation of flow resistance at elevated temperature ... 57
A.8.6 Evaluation of flexibility at low temperature ... 57
A.8.7 Evaluation of ring and ball softening point temperature ... 57

Annex ZA (informative) Relationship of this European Standard with Regulation (EU) No. 305/2011 58

ZA.1 Scope and relevant characteristics ... 58

ZA.2 System of Assessment and Verification of Constancy of Performance (AVCP) ... 59

ZA.3 Assignment of AVCP tasks ... 60

Bibliography ... 62