ISO 11111-1:2016-05 (E)

Textile machinery - Safety requirements - Part 1: Common requirements

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 2

3 Termsanddefinitions 4

4 Listofsignificanthazards 5

5 Safetyrequirementsand/ormeasuresforfrequentlyoccurringhazards 6
5.1 General 6
5.2 Safety requirements for the different phases of "life" of a machine 6
5.3 Risk reduction by design and safeguarding 6
5.3.1 Inherently safe design measures 6
5.3.2 Consideration of geometrical factors and physical aspects 6
5.3.3 Reduction of risks by safeguarding 6
5.4 Safety requirements for various hazards 8
5.4.1 General 8
5.4.2 Electrical hazards 8
5.4.3 Mechanical hazards 11
5.4.4 Static electricity 14
5.4.5 Fluid power systems and components 15
5.4.6 Extreme temperatures 15
5.4.7 Noise reduction 16
5.4.8 Lasers 16
5.4.9 Radiation 16
5.4.10 Materials and substances 17
5.4.11 Fire 17
5.4.12 Explosion 18
5.4.13 Ergonomics 18
5.5 Devices for special operation 19
5.6 Access to elevated operating positions and servicing points 20
5.7 Measures for the escape and rescue of trapped persons 20
5.8 Fitting of parts 20

6 Significanthazardsandcorrespondingsafetyrequirementsand/ormeasuresfor certain machine elements and their combinations 21
6.1 General 21
6.2 Drive and transmission enclosures 21
6.3 Particularly dangerous machine elements 21
6.4 Machine elements which normally do not require safeguarding 23
6.4.1 Low risk machine elements 23
6.4.2 Machine elements out of reach 23
6.5 Rollers 24
6.6 Rotating shafts 30
6.7 Wheels 30
6.7.1 Running wheels 30
6.7.2 Hand wheels 31
6.8 Doors and lids 32

6.8.1 General ... 32
6.8.2 Opening and closing ... 32
6.8.3 Locking and unlocking of doors or lids under pressure ... 32
6.8.4 Entry into machines, vessels or items of plant ... 33
6.9 Observation windows ... 34
6.10 Conveyors ... 34
6.11 Fans ... 35

6.12 Cutting devices ... 35
6.13 Working platforms and walkways on machines, work areas adjacent to tanks and pits ... 36
6.14 Radiators or burners for the direct heat treatment of yarn and fabric ... 37
6.15 Devices for steam heating of liquors ... 37
6.16 Liquor preparatory machinery incorporating stirrers ... 38
6.17 Dancing rollers ... 39
6.18 Batching devices ... 39
6.18.1 General Information ... 39
6.18.2 Surface-driven batcher ... 40
6.18.3 Centre batcher ... 42
6.18.4 Ascending batch winder ... 45
6.18.5 Equipment for automatic process material change on batching devices ... 46
6.19 Mangles ... 48
6.20 Pilers and plaiters ... 49
6.21 Automatic machines and equipment ... 49
6.21.1 General ... 49
6.21.2 Automatic guards ... 49
6.21.3 Mobile machines, handling devices, operational parts ... 50
6.21.4 Mobile machines and handling devices which could leave their defined path ... 51
6.21.5 Floor-mounted and overhead rails (tracks) ... 51
6.21.6 Overhead transport of process material ... 52
6.22 Complex installations ... 52

7 Verificationofthecompliancewiththesafetyrequirementsand/ormeasures ... 53

8 Information concerning machine use ... 53
8.1 Signals and warning devices ... 53
8.2 Accompanying documents (in particular: instruction handbook) ... 53
8.3 Marking ... 54

Annex A (normative)Specifications ... 55

Annex B (normative) Hot surfaces ... 57

Annex C (normative)Verificationmethods ... 59

Annex D (normative) Nip between roller and fabric ... 70

Annex E (informative) List of machines and equipment used in the textile industry but not Bibliography ... 72