

DIN EN ISO/ASTM 52953:2026-01 (E)

Additive manufacturing for metals - General principles - Registration of data acquired from process monitoring and for quality control (ISO/ASTM 52953:2025)

Contents		Page
Foreword.....		iv
Introduction.....		v
1 Scope.....		1
2 Normative reference.....		1
3 Terms, definitions and abbreviated terms.....		1
3.1 Terms and definitions.....		1
3.2 Abbreviated terms.....		2
4 Significance and use.....		3
5 Data registration procedure.....		3
6 Sensor categorization and metadata items.....		4
6.1 Sensor categorization.....		4
6.2 Metadata in in-situ measurement.....		4
6.2.1 Laser-scanning-related data elements.....		4
6.2.2 Layer-wise images.....		5
6.2.3 Registering melt pool monitoring images.....		6
6.3 Ex-situ XCT measurements metadata elements.....		7
6.4 Sources of uncertainty.....		7
7 Data alignment with coordinate system transformations.....		8
7.1 General.....		8
7.2 Methodology overview.....		8
7.3 Melt pool image, scan path, and layer-wise image alignment.....		10
7.3.1 General.....		10
7.3.2 Melt pool image to scan path alignment.....		10
7.3.3 Scan path to build platform alignment.....		12
7.3.4 Layer-wise image to the build platform alignment.....		13
7.4 Layer-wise images alignment.....		14
7.5 Layer-wise images to the related XCT model alignment.....		15
7.6 CMM Model to CAD model alignment.....		16
7.7 Global coordinate system.....		17
Annex A (informative) Sensors and inspection systems categorization.....		18
Annex B (informative) Examples of candidate global coordinate systems.....		21
Annex C (informative) Edge fitting.....		22
Bibliography.....		24