ISO/ASTM 52938-1:2025-05 (E)

Additive manufacturing of metals - Environment, health and safety - Part 1: Safety requirements for PBF-LB machines

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **3**

4 Safety requirements and measures ... **3**
- 4.1 General ... 3
- 4.2 Protective measures ... 3
  - 4.2.1 General ... 3
  - 4.2.2 Safeguards ... 3
  - 4.2.3 Control devices ... 4
  - 4.2.4 Control systems ... 4
- 4.3 Protection against mechanical hazards ... 7
  - 4.3.1 Stability ... 7
  - 4.3.2 Moving parts ... 7
  - 4.3.3 Protection against slipping, tripping or falling ... 8
- 4.4 Protection against electrical hazards ... 8
  - 4.4.1 General ... 8
  - 4.4.2 Protection from electrostatic phenomena ... 8
- 4.5 Protection against thermal hazards ... 8
- 4.6 Vibration reduction measures ... 9
- 4.7 Noise reduction measures ... 9
- 4.8 Protection against laser radiation hazards ... 10
- 4.9 Protection against pneumatic hazards ... 10
- 4.10 Protection against hydraulic hazards ... 10
- 4.11 Protection against hazards generated by materials and substances ... 10
  - 4.11.1 Metal powder handling and recovery ... 10
  - 4.11.2 Particles during part removal from powder bed and post-processing ... 11
  - 4.11.3 Explosion and fire hazards ... 11
  - 4.11.4 Hazards generated by inert gases ... 13
- 4.12 Protection against ergonomic hazards ... 13
- 4.13 Hazards generated by overpressure ... 13
- 4.14 Hazards generated by failure of power supply ... 13

5 Verification of safety requirements and/or measures ... **14**
- 5.1 General ... 14
- 5.2 Verification based on noise emission values ... 15

6 Information for use ... **16**
- 6.1 General ... 16
- 6.2 Cleaning and maintenance ... 16
- 6.3 Handling ... 17

7 Marking ... **17**

Annex A (informative) **List of significant hazards** ... **19**

Annex B (normative) **Overview of required performance level (PLr)** ... **23**

Annex C (normative) **Noise test code** ... **24**

Bibliography ... **29**