

DIN EN ISO 642:2024-11 (E)

Steel - Hardenability test by end quenching (Jominy test) (ISO 642:2024)

Contents	Page
European foreword	3
Foreword	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Symbols and designations	6
5 Principle	7
6 Form of test pieces and their preparation	7
6.1 Sampling.....	7
6.2 Dimensions	8
6.3 Heat treatment.....	9
6.4 Machining.....	9
7 Apparatus	9
8 Heating and quenching of test piece	11
8.1 Heating.....	11
8.2 Quenching.....	11
9 Measurement of hardness after quenching	12
10 Expression of results	13
10.1 Hardness at any one point.....	13
10.2 Drawing of the hardness curves.....	13
10.3 Description of the hardenability characteristics of a particular steel	14
10.4 Codification of test result.....	14
11 Test report	15
Annex A (informative) Specification for the hardenability of a product	16
Annex B (informative) Additional information to Clause 11	20
Annex C (informative) Computational methods for determination of hardenability	23
Bibliography	24