ISO/ASTM 52928:2024-05 (E)

Additive manufacturing of metals - Feedstock materials - Powder life cycle management

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Symbols and abbreviations 2

5 Powder properties 3
5.1 General 3
5.2 Particle size distribution 3
5.2.1 General 3
5.2.2 Dynamic image analysis 4
5.2.3 Laser diffraction and light scattering 4
5.2.4 Dry sieving 5
5.2.5 Light or scanning electron microscopy (SEM) images 5
5.3 Chemical composition 5
5.3.1 General 5
5.3.2 Combustion methods 6
5.3.3 Flame AAS 7
5.3.4 X-ray fluorescence spectroscopy (XRF) 7
5.3.5 Inductively coupled plasma optical emission spectrometry (ICP-OES) 7
5.3.6 Energy-dispersive X-ray spectroscopy (EDX) 7
5.4 Characteristic densities 8
5.4.1 General 8
5.4.2 Apparent density 8
5.4.3 Tap density 8
5.4.4 Skeletal (true) density 8
5.4.5 Packing behaviour 8
5.5 Determination of powder density 9
5.5.1 Determination of the closed porosity of particles via indirect methods 9
5.5.2 Gas pycnometry 9
5.5.3 Metallographic section with porosity analysis 9
5.6 Shape and morphology 9
5.6.1 General 9
5.6.2 Image analysis 11
5.6.3 Scanning electron microscopy (SEM) images 11
5.6.4 Light microscopy images 12
5.6.5 Determination of specific surface area 12
5.7 Flowability 12
5.7.1 General 12
5.7.2 Determination of flow rate 13
5.7.3 Measuring the angle of repose 13
5.7.4 Ring shear test method 13
5.7.5 Rotating drum with dynamic image analysis 13
5.7.6 Powder rotational rheometer 13
5.7.7 Hausner ratio (ratio of tapped to bulk density) 13

5.8 Contamination 14
5.8.1 Moisture content 14
5.8.2 Impurities 15
5.8.3 O/H content 15
5.8.4 N content 15
5.9 Absorption rate of the powder 15
5.9.1 General 15
5.9.2 Diffuse reflectance infrared Fourier transform (DRIFTS) 15

6 Powder life cycle 16

6.1 Batch requirement 16
6.1.1 General 16
6.1.2 Specification 16
6.1.3 Batch 16
6.1.4 Blend 16
6.1.5 Powder mix 16
6.1.6 Combine 16
6.1.7 Reuse metric 16
6.2 Traceability 17
6.2.1 General 17
6.2.2 Event history 17
6.2.3 Powder state 17
6.2.4 Labelling 17
6.3 Handling 18
6.3.1 General 18
6.3.2 Storage 18
6.3.3 Transfer 18
6.3.4 Repacking 19
6.4 Recycling/reuse of feedstock 19
6.5 Disposal 19

7 Powder quality assurance 20
7.1 Documentation requirements 20
7.2 Certificate of analysis (CoA) 20
7.3 Sampling 20
7.3.1 General remarks 20
7.3.2 Characterization of virgin powder and powder blends 21
7.3.3 Characterization of used powder 22
7.4 Powder analysis test methods 22
7.5 Monitoring and control of the environment 22
7.6 Test frequency 23

Bibliography 24