ISO/ASTM 52902:2023-08 (E)

Additive manufacturing - Test artefacts - Geometric capability assessment of additive manufacturing systems

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Significance and use 1
- 4.1 General 1
- 4.2 Comparing results from one machine 2

5 General principles for producing test artefacts 2
- 5.1 General 2
- 5.2 Need to use feedstock conforming to a material specification 2
- 5.3 Need to undertake artefact building according to a documented process specification 2
- 5.4 File formats and preparation 3
- 5.5 Download files 3
- 5.6 Discussion of file conversion 3
- 5.7 AMF preferred (with conversion instructions/ resolutions) 3
- 5.8 Need for test specification and test process 3
- 5.9 Quantity of test artefacts 3
- 5.10 Position and orientation of test artefacts 4
- 5.11 Considerations for orientation 4
- 5.12 Labelling 4
- 5.13 Coverage 4
- 5.14 Arrays 4
- 5.15 Part consolidation 4
- 5.16 Supports and post processing 5

6 General principles for measuring artefacts 5
- 6.1 General 5
- 6.2 Measure parts as built 5
- 6.3 Measurement strategy 5
- 6.4 Measurement uncertainty 6

7 Artefact geometries 6
- 7.1 General 6
- 7.2 Accuracy 6
  - 7.2.1 Linear artefact 6
  - 7.2.2 Circular artefact 8
  - 7.2.3 Z-axis artefact 10
- 7.3 Resolution 13
  - 7.3.1 Resolution pins 13
  - 7.3.2 Resolution holes 14
  - 7.3.3 Resolution rib 16
  - 7.3.4 Resolution slot 18
- 7.4 Surface texture 20
  - 7.4.1 Purpose 20
  - 7.4.2 Geometry 20
  - 7.4.3 Measurement 21
  - 7.4.4 Reporting 22
  - 7.4.5 Considerations 22

7.5 Labelling 23
  7.5.1 Purpose 23
  7.5.2 Geometry 23
  7.5.3 Considerations 24

Annex A (informative) **Example artefact configurations** **25**
Annex B (informative) **Measurement techniques** **27**

Annex C (informative) **Measurement procedures** **31**

Annex D (informative) **List of specimen names and sizes** **38**

Bibliography **40**