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Additive manufacturing of polymers - Qualification principles - Part 1: General principles and preparation of test specimens for PBF-LB

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Preparation of test specimen 3
4.1 General 3
4.2 Dimensions of test specimen 3
4.3 Conditioning and preparation of the material 3
4.4 Test specimens manufacturing 3
4.4.1 Machine setting 3
4.4.2 Test specimens processing 4
4.5 Cleaning, handling and storage of test specimens 4

5 Report on test-specimen preparation 4