ISO/ASTM TR 52906:2022-05 (E)

Additive manufacturing - Non-destructive testing - Intentionally seeding flaws in metallic parts

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Abbreviated terms 2

5 Typical AM flaws 3

6 Procedure to produce replicas 7

7 Seeding approaches 7
7.1 General 7
7.2 CAD seeding 8
7.3 AM process manipulation replicas 10
7.3.1 General 10
7.3.2 Entrapped unsintered powder 11
7.3.3 Manual insertion of high-density inclusions 11
7.4 Post-production mechanical introduction of replicas 11
7.5 Significance and use for homogeneity 12

8 AM process manipulation for L-PBF and L-DED 14
8.1 General 14
8.2 AM machine parameter manipulation 14
8.3 Applicable flaw-seeding approaches as a function of desired flaw type 15
8.3.1 General 15
8.3.2 Porosity or voids (increased power density) 15
8.3.3 Surface-connected flaws 15
8.4 Applicable flaw-seeding approach as a function of AM process 16
8.5 Applicable flaw-seeding approach as a function of AM material 17
8.5.1 General 17
8.5.2 High-density inclusions 18

9 Applicable flaw-seeding approach as a function of post processing machining 18
9.1 General 18
9.2 Mechanical machining 18
9.3 Electrode discharge machining replicas 18
9.4 Laser drilling replicas 18

Bibliography 20