

### Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Abbreviations
5	Concept of Functionally Graded Additive Manufacturing (FGAM)
5.1	General
5.2	Homogeneous compositions — Single Material FGAM
5.3	Heterogeneous compositions — Multi-material FGAM
6	Advances of functionally graded additive manufacturing
6.1	General
6.2	AM and FGAM process
6.3	Material extrusion
6.4	Powder bed fusion
6.5	Directed energy deposition
6.6	Sheet lamination
7	Current limitations of FGAM
7.1	General
7.2	Material limitations
7.2.1	General
7.2.2	Defining the optimum material property distribution
7.2.3	Predicting the material properties of manufactured components
7.2.4	Material selection
7.2.5	Understanding differences and defining tolerances
7.3	Limitations of current additive manufacturing technologies
7.4	CAD Software limitations
7.4.1	General
7.4.2	Data exchange formats
8	Potential applications of FGAM
8.1	General
8.2	Biomedical applications
8.3	Aerospace applications
8.4	Consumer markets
9	Summary