

ISO 230-2:2006-03 (E)

Test code for machine tools - Part 2: Determination of accuracy and repeatability of positioning numerically controlled axes

Contents		Page
Foreword		iv
Introduction		vi
1	Scope	1
2	Terms and definitions	1
3	Test conditions	5
3.1	Environment	5
3.2	Machine to be tested	6
3.3	Warm-up	6
4	Test programme	6
4.1	Mode of operation	6
4.2	Selection of target position	6
4.3	Measurements	7
5	Evaluation of the results	8
5.1	Linear axes up to 2 000 mm and rotary axes up to 360°	8
5.2	Linear axes exceeding 2 000 mm and rotary axes exceeding 360°	9
6	Points to be agreed between supplier/manufacturer and user	9
7	Presentation of results	9
7.1	Method of presentation	9
7.2	Parameters	10
Annex A (informative)	Measurement uncertainty estimation for linear positioning measurement -- Simplified method	15
Annex B (informative)	Step cycle	31
Bibliography		32