ISO 3442-2:2005-10 (E)

Machine tools - Dimensions and geometric tests for self-centring chucks with two-piece jaws - Part 2: Pow er-operated chucks with tongue and groove type jaws

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Preliminary remarks 1
3.1 Measurement units 1
3.2 Geometric tests 1

4 Accuracy classes 1

5 Sizes for interchangeability 2

6 Geometric tests 3
6.1 Spindle or face plate accuracy 3
6.2 Geometric tests and relevant tolerances for power-operated chucks 6

Bibliography 11