

ISO 14649-121:2005-09 (E)

Industrial automation systems and integration - Physical device control - Data model for computerized numerical controllers - Part 121: Tools for turning machines

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 2 |
| 3 | Terms and definitions | 2 |
| 4 | Tools for turning machines | 3 |
| 4.1 | Header and references | 3 |
| 4.2 | Turning machine cutting tool | 5 |
| 4.2.1 | Cutting edge properties | 6 |
| 4.2.2 | Hand of tool type | 9 |
| 4.3 | Catalogue of turning tool | 9 |
| 4.3.1 | General turning tool | 9 |
| 4.3.2 | Turning threading tool | 10 |
| 4.3.3 | Grooving tool | 11 |
| 4.3.4 | Knurling tool | 12 |
| 4.3.5 | User defined turning tool | 13 |
| | Annex A: (normative) EXPRESS expanded listing | 14 |
| | Annex B: (informative) EXPRESS-G diagram | 17 |
| Index | | 21 |