

ISO 10791-4:1998-07 (E)

Test conditions for machining centres - Part 4: Accuracy and repeatability of positioning of linear and rotary axes

Contents	Page
1 Scope	1
2 Normative references	1
3 Preliminary remarks	2
3.1 Measuring units	2
3.2 Reference to ISO 230-2	2
3.3 Testing sequence	2
3.4 Tests to be performed	2
3.5 Position of linear axes not under test	2
4 Positioning of linear axes	2
4.1 Tolerances	2
4.2 Measuring instruments	3
4.3 Observations and references to ISO 230-1 and ISO 230-2	3
4.4 Calculated deviations	3
5 Positioning of rotary axes	4
5.1 Tolerances	4
5.2 Measuring instruments	5
5.3 Observations and references to ISO 230-1 and ISO 230-2	5
5.4 Calculated deviations	5
6 Information to be recorded	5
6.1 Data identifying the machine	5
6.2 Data identifying the test	6
6.3 Data on the test conditions	6
Annex A (informative) Bibliography	7