

ISO 2773:2024-02 (E)

Test conditions for pillar type vertical drilling machines - Testing of accuracy

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Terminology, designation of axes and machine configurations	1
5 Preliminary remarks	2
5.1 Measurement units	2
5.2 Reference to ISO 230-1, ISO 230-7 and ISO/TR 230-11	2
5.3 Testing sequence	3
5.4 Test to be performed	3
5.5 Measuring instruments	3
5.6 Minimum tolerance	3
5.7 Levelling	3
6 Test conditions and permissible deviations	4
6.1 Table	4
6.2 Spindle (quill)	6
6.3 Spindle head	9
Annex A (informative) Terms in other languages	10
Bibliography	11