

ISO 6779:2023-11 (E)

Test conditions for vertical internal type broaching machines - Testing of accuracy

Contents		Page
Foreword.....		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Terminology and designation of axes	2
5	Preliminary remarks	3
	5.1 Measurement units.....	3
	5.2 Reference to the ISO 230 series.....	3
	5.3 Testing sequence.....	4
	5.4 Tests to be performed.....	4
	5.5 Tolerances and minimum tolerance.....	4
	5.6 Measuring instruments.....	4
6	Geometric tests	5
7	Machining tests	16
Annex A (informative) Terms in other languages		17
Bibliography		18