# ISO 10791-10:2022-09 (E)

## Test conditions for machining centres - Part 10: Evaluation of thermal distortions

## Contents

Page


**Foreword** ..... **iv**

**Introduction** ..... **v**

**1 Scope** ..... **1**

**2 Normative references** ..... **1**

**3 Terms and definitions** ..... **1**

**4 Preliminary remarks** ..... **1**

4.1 Measuring units ..... 1
4.2 Reference to ISO 230-3 ..... 2
4.3 Measuring instruments ..... 2
4.4 Testing sequence ..... 2
4.5 Tests to be performed ..... 2
4.6 Diagrams ..... 2
4.7 Tolerances ..... 2
4.8 Software compensation ..... 2

**5 Thermal tests** ..... **3**

**Annex A** (informative) **Machining tests to evaluate thermal distortions** ..... **14**

**Bibliography** ..... **44**