

ISO 13041-5:2015-03 (E)

Test conditions for numerically controlled turning machines and turning centres - Part 5: Accuracy of speeds and interpolations

Contents	Page
Foreword.....	iv
Introduction.....	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Preliminary remarks	3
4.1 Measurement units.....	3
4.2 Reference to ISO 230-1 and ISO 230-4.....	3
4.3 Testing sequence.....	4
4.4 Tests to be performed.....	4
4.5 Measuring instruments.....	4
4.6 Software compensation.....	4
5 Tests described in Annexes A to C	4
Annex A (normative) Kinematic tests for machines with a horizontal workholding spindle	5
Annex B (normative) Kinematic tests for machines with a vertical workholding spindle	13
Annex C (normative) Kinematic tests for machines with inverted vertical workholding spindles	21
Annex D (informative) Precautions for test setup for AK6, BK6, and CK6	29
Bibliography	33