ISO 14649-14:2013-03 (E)

Automation systems and integration - Physical device control - Data model for computerized numerical controllers - Part 14: Process data for sink electrical discharge machining (sink-EDM)

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Process data for sink-EDM 2
4.1 Header and references 2
4.2 Manufacturing features for sink-EDM 2
4.3 Machining operation for sink-EDM 3

Annex A (informative) EXPRESS listing 13

Annex B (informative) EXPRESS-G 16

Bibliography 26