

ISO 14649-13:2013-03 (E)

Automation systems and integration - Physical device control - Data model for computerized numerical controllers - Part 13: Process data for wire electrical discharge machining (wire-EDM)

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Process data for wire-EDM	2
4.1	Header and references	2
4.2	Manufacturing features for wire-EDM	2
4.3	Additional types and entities	7
4.4	Machining operation for wire-EDM	8
	Annex A (informative) EXPRESS listing	15
	Annex B (informative) EXPRESS-G	18
	Annex C (informative) Simple wire-EDM example 1	27
	Annex D (informative) Simple wire-EDM example 2	30
	Bibliography	33