

DIN EN ISO 23125:2012-07 (E)

Machine tools - Safety - Turning machines (ISO 23125:2010 + Amd. 1:2012) (includes Amendment :2012)

Contents		Page
Introduction		6
1	Scope	7
2	Normative references	8
3	Terms and definitions	11
3.1	General terms	11
3.2	Parts of turning machines	12
3.3	Modes of operation	13
3.4	Size and groups of turning machines defined in this International Standard	14
3.4.1	General	14
3.5	Mandatory and optional modes of operation for turning machines	20
3.6	Maximum permissible spindle speeds and axes feeds	20
4	List of significant hazards	21
4.1	Main hazard zones	21
4.2	Significant hazards and hazardous situations covered by this International Standard	22
5	Safety requirements and/or measures	27
5.1	General requirements	27
5.1.1	Required characteristics for guards for all machine groups	27
5.2	Specific requirements resulting from mechanical hazards identified in Clause 4	28
5.2.1	Group 1 machines	28
5.2.2	Groups 2, 3 and 4 machines	29
5.2.3	Workpiece clamping conditions	32
5.2.4	Modes of machine operation	33
5.2.5	Optional or additional equipment for turning machines	37
5.3	Specific requirements resulting from electrical hazards	39
5.4	Specific requirements resulting from noise hazards	40
5.5	Specific requirements resulting from radiation hazards	40
5.6	Specific requirements resulting from material or substance hazards	40
5.7	Specific requirements resulting from neglect of ergonomic principles hazards	41
5.8	Specific requirements resulting from unexpected start-up, over-run or over-speed hazards	43
5.9	Specific requirements resulting from variation in the rotational speed of tools hazards	45
5.10	Specific requirements resulting from failure of the power supply hazards	45
5.11	Specific requirements resulting from failure of the control circuit hazards	45
5.12	Specific requirements resulting from errors of fitting hazards	47
5.13	Specific requirements resulting from ejected fluids or objects hazards	47
5.13.1	General requirements	47
5.13.2	Guards for large vertical Group 3 machines (NC turning machines and turning centres) ..	48
5.13.3	Guards for large horizontal Group 3 machines (NC turning machines and turning centres)	48
5.14	Specific requirements resulting from loss of stability hazards	49
5.15	Specific requirements resulting from slips, trips and fall of persons hazards	49
5.16	Verification of the safety requirements and/or protective measures	49
6	Information for use	52
6.1	!General	52
6.2	!Marking	52

!6.3" Instruction for use	52
!6.3.1" General	52
!6.3.2" Tooling	54
!6.3.3" Workpiece clamping	54
!6.3.4" Machine functions accessible from the NC panel	55
!6.3.5" Restart	55
!6.3.6" Noise	55
!6.3.7" Ancillary handling devices	56
!6.3.8" Residual risks to be addressed by the machinery user	56
!6.3.9" Installation instructions for the turning machine	57
!6.3.10" Cleaning instruction for the machine	57
Annex A (normative) Impact test method for guards on turning machines	58
Annex B (informative) Test equipment for impact test and examples of materials	63
Annex C (informative) Calculation of direct impact energy	66
Annex D (informative) Example of check list for safety functions	68
Annex E (informative) Examples of exhaust and extinguishing systems	70
Annex F (informative) Example of the determination of performance level for interlocked guard	74
Bibliography	
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	