ISO 13041-6:2009-06 (E)

Test conditions for numerically controlled turning machines and turning centres - Part 6: Accuracy of a finished test piece

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Preliminary remarks 1
3.1 Measuring units 1
3.2 Reference to ISO 230 2
3.3 Test sequence 2
3.4 Tests to be performed 2
3.5 Measuring instruments 2
3.6 Fixing of test pieces 2
3.7 Materials of test pieces, tooling and cutting parameters 2
3.8 Sizes of test pieces 2
3.9 Information to be recorded 3
3.10 Machine size categories 3

4 Machining tests 5

Bibliography 12