ISO 21157:2018 (E)

Ships and marine technology — Ball valves for use in low temperature applications — Design and testing requirements

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Pressure-temperature rating

5 Structure

- 5.1 General
- 5.1.1 Structure
- 5.1.2 Materials
- 5.2 Design and materials of the body
- 5.2.1 Design
- 5.2.2 Materials
- 5.2.3 Manufacturing
- 5.3 Design and materials of the extended bonnet
- 5.3.1 Design
- 5.3.2 Materials
- 5.4 Design and materials of ball
- 5.4.1 Design
- 5.4.2 Materials
- 5.5 Design and materials of the stem
- 5.5.1 Design
- 5.5.2 Materials
- 5.6 Stem sealing
- 5.7 Design and materials of the seat
- 5.7.1 Design
- 5.7.2 Materials
- 5.8 Design and materials of bolting
- 5.8.1 Design
- 5.8.2 Materials
- 5.9 Requirement of operating device and actuators
- 5.10 Surface treatment
- 5.11 Welding and heat treatment
- 5.11.1 Welding
- 5.11.2 Heat treatment
- 5.12 Repair welding

6 Test and inspection

- 6.1 General
- 6.2 Material test
- 6.3 Non-destructive inspection
- 6.3.1 General
- 6.3.2 Radiographic testing (RT)
- 6.3.3 Penetrant testing (PT)
- 6.3.4 Ultrasonic testing (UT)
- 6.3.5 Retest
- 6.3.6 Submission of inspection results
- 6.4 Dimension check
- 6.5 Visual inspection

6.6 Heat treatment inspection
6.7 Operating tests
6.8 Pressure test
6.8.1 Pressure test in ambient temperature
6.8.2 Test procedure and method
6.8.3 Test of cavity pressure relief
6.9 Fire-resistance test (if necessary)
6.10 Anti-static testing
6.11 Cryogenic tests
6.11.1 General
6.11.2 Scope of tests
6.11.3 Test procedure
6.11.4 Submission of test result

7 Marking

Annex A (informative) Examples of ball valve construction

Page count: 15