

ISO 16145-3:2012-10 (E)

Ships and marine technology - Protective coatings and inspection method - Part 3: Cargo oil tanks of crude oil tankers

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and abbreviated terms	3
4.1	Symbols	3
4.2	Abbreviated terms	3
5	General procedures for coating work	3
6	Standard for coating work	4
6.1	Areas considered	4
6.2	Surface preparation	6
6.3	Primary surface preparation and shop priming	7
6.4	Secondary surface preparation	9
6.5	Coating	10
6.6	Treatment for coating defects	13
7	Inspection	14
7.1	Inspection procedure	14
7.2	Coating inspection	14
7.3	Dry film thickness measurement	16
Annex A (informative) Measurement of the conductivity for abrasives		21
Annex B (informative) Measurement of water soluble salt		23
Annex C (informative) Inspection items and management of inspection		25
Annex D (informative) Assessment of the degree of damage		30
Annex E (informative) Standard for coating technical file (CTF)		31
Bibliography		40