ISO 3077:2001-12 (E)

Short-link chain for lifting purposes - Grade T, (types T, DAT and DT), fine-tolerance hoist chain

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 General conditions of acceptance 2

5 Dimensions 2
5.1 Nominal size, dn 2
5.2 Material diameter and tolerance 3
5.3 Pitch and widths 4
5.4 Weld diameter 4
5.5 Length dimensionally affected by welding 4

6 Material and manufacture 4
6.1 Quality of material 4
6.2 Heat treatment 5
6.3 Working load limits (WLL) 5
6.4 Mechanical properties 6

7 Verification of safety requirements 8
7.1 Size of lot and selection of samples 8
7.2 Manufacturing proof force, breaking force and total ultimate elongation 8
7.3 Bend deflection 9
7.4 Hardness test 9
7.5 Case depth determination 10
7.6 Fatigue resistance test, types DAT and DT 11

8 Marking 11
8.1 Grade marking 11
8.2 Identification marking 12
8.3 Inspection marking 12

9 Manufacturer's certificate 12

10 Information for assembly into the hoist and for use 12
10.1 Chain assembly into the hoist 12
10.2 Chain use 12
10.3 Inspection 13

Annex A (normative) Bases for the calculation of mechanical properties and tolerances on dimensions 14

Annex B (normative) Selection criteria for chain for power-driven hoists (types T, DAT and DT) 16

Annex C (informative) Approximate mass of Grade T hoist chain 23

Bibliography 24