

ISO 3077:2001-12 (E)

Short-link chain for lifting purposes - Grade T, (types T, DAT and DT), fine-tolerance hoist chain

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	General conditions of acceptance	2
5	Dimensions	2
5.1	Nominal size, dn	2
5.2	Material diameter and tolerance	3
5.3	Pitch and widths	4
5.4	Weld diameter	4
5.5	Length dimensionally affected by welding	4
6	Material and manufacture	4
6.1	Quality of material	4
6.2	Heat treatment	5
6.3	Working load limits (WLL)	5
6.4	Mechanical properties	6
7	Verification of safety requirements	8
7.1	Size of lot and selection of samples	8
7.2	Manufacturing proof force, breaking force and total ultimate elongation	8
7.3	Bend deflection	9
7.4	Hardness test	9
7.5	Case depth determination	10
7.6	Fatigue resistance test, types DAT and DT	11
8	Marking	11
8.1	Grade marking	11
8.2	Identification marking	12
8.3	Inspection marking	12
9	Manufacturer's certificate	12
10	Information for assembly into the hoist and for use	12
10.1	Chain assembly into the hoist	12
10.2	Chain use	12
10.3	Inspection	13
Annex A (normative)	Bases for the calculation of mechanical properties and tolerances on dimensions	14
Annex B (normative)	Selection criteria for chain for power-driven hoists (types T, DAT and DT)	16
Annex C (informative)	Approximate mass of Grade T hoist chain	23
Bibliography		24