

ISO 1835:2018 (E)

Round steel short link chains for lifting purposes — Medium tolerance sling chains — Grade 4, stainless steel

Contents

| | |
|---------|--|
| | Foreword |
| 1 | Scope |
| 2 | Normative references |
| 3 | Terms and definitions |
| 4 | Dimensions, masses and designation |
| 4.1 | Dimensions and masses |
| 4.2 | Designation |
| 5 | Requirements |
| 5.1 | General |
| 5.2 | Material |
| 5.3 | Heat treatment |
| 5.4 | Surface condition |
| 5.5 | Dimensions |
| 5.5.1 | Diameter |
| 5.5.2 | Pitch |
| 5.5.3 | Width |
| 5.5.4 | Weld dimensions |
| 5.5.5 | Length dimensionally affected by welding |
| 5.6 | Working load limit (WLL) |
| 5.7 | Mechanical properties |
| 5.7.1 | General |
| 5.7.2 | Manufacturing proof force (MPF) |
| 5.7.3 | Breaking force (BF) |
| 5.7.4 | Bend deflection, f |
| 5.7.5 | Total ultimate elongation, A |
| 6 | Tests |
| 6.1 | General |
| 6.2 | Size of lot |
| 6.3 | Sampling |
| 6.4 | Dimension test |
| 6.5 | Tensile test |
| 6.5.1 | Testing machine |
| 6.5.2 | Procedure |
| 6.5.2.1 | General |
| 6.5.2.2 | Manufacturing proof force (MPF) |
| 6.5.2.3 | Breaking force (BF) |
| 6.5.2.4 | Total ultimate elongation, A |
| 6.6 | Bend test |
| 6.6.1 | Testing machine |
| 6.6.2 | Procedure |
| 6.6.2.1 | General |
| 6.6.2.2 | Bend deflection |
| 7 | Marking |
| 7.1 | Grade marking |
| 7.2 | Manufacturer's marking |
| 7.3 | Traceability marking |

8 Manufacturer's certificate

9 Use

10 Environmental aspects

Annex A (informative) Bases for calculation

A.1 Dimensions and tolerances

A.1.1 Diameter tolerance

A.1.2 Pitch and tolerance

A.1.3 Width

A.1.4 Weld dimension

A.2 Working load limits and mechanical requirements

A.2.1 General

A.2.2 Working load limit (WLL)

A.2.3 Manufacturing proof force (MPF)

A.2.4 Breaking force (BF)

A.2.5 Bend deflection

Annex B (informative) Mass of sling chains

Annex C (informative) Force-deflection-diagram

Page count: 17