DIN 766:2015-06 (E)

Round steel link chains - Round steel link chains, pitch 2,8d, for chain conveyors, grade 3, quenched and tempered

Contents

Page

Foreword 3

Introduction 5

1 Scope 7

2 Normative references 7

3 Terms and definitions 7

4 Dimensions, designation 7
4.1 General 7
4.2 Dimensions 8
4.3 Designation 9

5 Requirements 9
5.1 Material 9
5.2 Heat treatment 9
5.3 Dimensions 9
5.4 Length of chain strand 9
5.5 Working forces 11
5.6 Mechanical properties 11

6 Tests 12
6.1 Material 12
6.2 Manufacturing proof test 12
6.3 Final test 12
6.4 Acceptance test 13

7 Surface condition 13

8 Marking 13

9 Test certificate 13

10 Use 13

11 Environmental aspects 13

Annex A (informative) Bases of calculation 14

Bibliography 17