

DIN EN 818-2:2008-12 (E)

Short link chain for lifting purposes - Safety - Part 2: Medium tolerance chain for chain slings - Grade 8 (includes Amendment A1:2008)

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	"Terms and definitions"	5
4	Hazards	6
5	Safety requirements	6
5.1	General	6
5.2	Dimensions	6
5.2.1	Nominal size of chain, dn	6
5.2.2	Tolerance on material diameter (except at the weld)	6
5.2.3	Weld diameter	7
5.2.4	Length dimensionally affected by welding	7
5.2.5	Pitch and widths	7
5.3	Materials and heat treatment	8
5.3.1	Quality of material	8
5.3.2	Heat treatment	9
5.4	Mechanical properties	9
5.4.1	Manufacturing proof force (MPF)	9
5.4.2	Breaking force (BF) and total ultimate elongation (A)	9
5.4.3	Bend deflection	9
6	Verification of safety requirements	10
6.1	"Qualification of personnel"	10
6.2	Size of lot and selection of samples	10
6.3	Manufacturing proof force, breaking force and total ultimate elongation	10
6.3.1	Static tensile test	10
6.3.2	Manufacturing proof force acceptance criteria	11
6.3.3	Breaking force and total ultimate elongation acceptance criteria	11
6.4	Bend deflection	11
6.4.1	Bend test	11
6.4.2	Bend deflection acceptance criteria	11
7	Marking	11
8	Manufacturer's certificate	11
9	"Information" for use	11
Annex A (informative) Calculation of dimensions, working load limits and mechanical properties ...		13
A.1	Dimensions and tolerances	13
A.2	Working load limits and mechanical properties	13
Annex B (informative) Weight of chain		15

Annex C (informative) Designation system for chain (medium tolerance) - grade 8	16
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	17
Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	18
Bibliography	19