

ISO 5725-4:2020-03 (E)

Accuracy (trueness and precision) of measurement methods and results - Part 4: Basic methods for the determination of the trueness of a standard measurement method

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols	2
5	Determination of the bias of a standard measurement method by an interlaboratory experiment	3
5.1	Experimental design considerations	3
5.1.1	Objective	3
5.1.2	Layout of the experiment	4
5.2	The statistical model	4
5.3	Required number of laboratories and measurements	4
5.4	Requirements of the accepted reference value	6
5.4.1	Approaches to assigning the accepted reference value	6
5.4.2	Materials used in the experiment	6
5.4.3	Requirements of measurement uncertainty of the accepted reference value	7
5.5	Carrying out the experiment	8
5.5.1	Evaluation of precision	8
5.5.2	Check of precision	8
5.5.3	Estimation of the bias of the standard measurement method	10
5.5.4	Example	10
6	Determination of the laboratory bias of one laboratory using a standard measurement method	10
6.1	Experimental design considerations	10
6.1.1	Objective	10
6.1.2	Layout of the experiment	10
6.2	The statistical model	11
6.3	Number of measurement results	11
6.4	Requirements of the accepted reference values	12
6.5	Carrying out the experiment	12
6.5.1	Check of the within-laboratory standard deviation	12
6.5.2	Estimation of the laboratory bias	13
7	Report to the panel and decisions to be taken by the panel	14
7.2	Report by the statistical expert	14
7.3	Decisions by the panel	14
Annex A (informative) Derivation of formulae		15
Annex B (informative) Example of an accuracy experiment		18
Bibliography		26