

ISO/TS 28038:2018-12 (E)

Determination and use of polynomial calibration functions

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	2
3	Terms and definitions	2
4	Conventions and notation	4
5	Other Standards using polynomial calibration functions	6
6	Calibration data and associated uncertainties	7
7	Polynomials as calibration functions	10
7.1	General	10
7.2	Working with polynomials	10
7.3	Choice of defining interval for the calibration function	13
7.4	Using the Chebyshev representation of a polynomial	13
7.5	Assessing suitability of a polynomial function: visual inspection	16
7.6	Assessing suitability of a polynomial function: monotonicity	19
7.7	Assessing suitability of a polynomial function: degree	19
7.8	Validation of the calibration function	22
7.9	Use of the calibration function	23
8	Generic approach to determining a polynomial calibration function	23
9	Statistical models for uncertainty structures	25
9.1	General	25
9.2	Response data uncertainties	25
9.3	Response data uncertainties and covariances	28
9.4	Stimulus and response data uncertainties	34
9.5	Stimulus and response data uncertainties and covariances	37
9.6	Unknown data uncertainties	40
10	Polynomials satisfying specified conditions	43
11	Transforming and interchanging variables	44
12	Use of the polynomial calibration function	45
12.1	General	45
12.2	Inverse evaluation	45
12.3	Direct evaluation	47
Annex A (informative) Checking the monotonicity of a polynomial		48
Annex B (informative) Standard uncertainty associated with a value obtained by inverse evaluation		49
Bibliography		51