ISO/TR 13195:2015-12 (E)

Selected illustrations of response surface method - Central composite design

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Termsanddefinitions 1

3 Symbols and abbreviated terms 6
3.1 Symbols 6
3.2 Abbreviated terms 6

4 Generic descriptions of central composite designs 7
4.1 Overview of the structure of the examples in Annexes A to D 7
4.2 Overall objective(s) of a response surface experiment 7
4.3 Description of the response variable(s) 8
4.4 Identification of measurement systems 8
4.5 Identification of factors affecting the response(s) 8
4.6 Selection of levels for each factor 8
4.6.1 Factorial runs 9
4.6.2 Star runs 9
4.6.3 Centre run 9
4.7 Layout plan of the CCD with randomization principle 10
4.8 Analyse the results -- Numerical summaries and graphical displays 10
4.9 Present the results 11
4.10 Perform confirmation run 12

5 Description of Annexes A through D 12
5.1 Comparing and contrasting the examples 12
5.2 Experiment summaries 13

Annex A (informative) Effects of fertilizer ingredients on the yield of a crop 14

Annex B (informative) Optimization of the button tactility using central composite design 28

Annex C (informative) Semiconductor die deposition process optimization 41

Annex D (informative) Process yield-optimization of a palladium-copper catalysed C-C- bond formation 52

Annex E (informative) Background on response surface designs 70

Bibliography 80