

ISO 7870-5:2014-01 (E)

Control charts - Part 5: Specialized control charts

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols and abbreviated terms	4
4.1	Symbols	4
4.2	Abbreviated terms	5
5	Specialized control charts	5
6	Moving average and moving range control charts	5
6.1	Control limits	6
6.2	Interpretation	6
6.3	Advantages	6
6.4	Limitations	6
6.5	Example	6
7	z- chart	9
7.1	Control limits	9
7.2	Advantages	10
7.3	Limitations	10
7.4	Example	10
8	Group control chart	10
8.1	Control limits	12
8.2	Advantages	12
8.3	Limitations	13
8.4	Example	13
9	High-low control chart	16
9.1	Control limits	16
9.2	Interpretation	17
9.3	Advantages	17
9.4	Limitations	17
9.5	Example	17
10	Trend control chart	19
10.1	Control limits	20
10.2	Advantages	20
10.3	Limitations	21
10.4	Example	21
11	Control chart for coefficient of variation	24
11.1	Control limits	24
11.2	Advantage	24
11.3	Limitation	24

11.4	Example	25
12	Control chart for non-normal data	26
12.1	Control limits	27
12.2	Example	28
13	Standardized p- chart	32
13.1	Control limits	34
13.2	Advantages and limitations	34
13.3	Example	34