

DIN EN ISO 20347:2024-06 (E)

Personal protective equipment - Occupational footwear (ISO 20347:2021 + Amd 1 :2024) (includes Amendment :2024)

Contents	Page
European foreword.....	5
[A1] European foreword to Amendment A1 [A1]	6
Annex ZA (informative) Relationship between this European Standard and the essential requirements of PPE Regulation (EU) 2016/425 aimed to be covered	7
Foreword	9
[A1] Foreword to Amendment 1 [A1]	11
1 Scope.....	12
2 Normative references.....	12
3 Terms and definitions	12
4 Classification and designs	18
5 Basic requirements for occupational footwear.....	19
5.1 General.....	19
5.2 Design.....	21
5.2.1 General.....	21
5.2.2 Height of upper	21
5.2.3 Heel area.....	22
5.3 Whole footwear.....	22
5.3.1 Constructional performance.....	22
5.3.2 Leak proofness	23
5.3.3 Specific ergonomic features	23
5.3.4 Slip resistance	23
5.3.5 Innocuousness.....	23
5.3.6 Seam strength.....	23
5.4 Upper	24
5.4.1 General.....	24
5.4.2 Thickness	25
5.4.3 Tear strength	25
5.4.4 Tensile properties.....	25
5.4.5 Flexing resistance	26
5.4.6 Water vapour permeability and coefficient	26
5.4.7 Resistance to hydrolysis	26
5.5 Lining.....	26
5.5.1 General.....	26
5.5.2 Tear strength	26
5.5.3 Abrasion resistance.....	27
5.5.4 [A1] Water vapour permeability (WVP) and coefficient (WVC) [A1]	27
5.6 Tongue.....	27
5.6.1 General.....	27
5.6.2 Tear strength	27
5.7 Insole, insock and footbed	28
5.7.1 Thickness	28
5.7.2 Water permeability	28
5.7.3 Water absorption and desorption	28
5.7.4 Abrasion resistance.....	28

5.8	Outsole.....	28
5.8.1	General	28
5.8.2	Design	29
5.8.3	Tear strength.....	29
5.8.4	Abrasion resistance	29
5.8.5	Flexing resistance.....	30
5.8.6	Resistance to hydrolysis.....	30
5.8.7	Interlayer bond strength	30
6	Additional requirements for occupational footwear	30
6.1	General	30
6.2	Whole footwear	31
6.2.1	Perforation resistance	31
6.2.2	Electrical properties.....	33
6.2.3	Resistance to inimical environments	33
6.2.4	Energy absorption of seat region.....	34
6.2.5	Water resistance	34
6.2.6	Ankle protection	34
6.2.7	Cut resistance.....	34
6.2.8	☐ _{A1} Scuff cap ☐ _{A1}	35
6.2.9	Slip resistance.....	35
6.3	Upper — Water penetration and absorption	35
6.4	Outsole.....	35
6.4.1	Resistance to hot contact	35
6.4.2	Resistance to fuel oil.....	35
6.4.3	Ladder grip.....	35
7	Marking.....	36
8	Manufacturer's instructions and information	37
8.1	General	37
8.2	Electrical properties.....	38
8.2.1	☐ _{A1} General ☐ _{A1}	38
8.2.2	Partially conductive footwear.....	38
8.2.3	Antistatic footwear.....	38
8.3	Insocks.....	39
8.4	Perforation resistance	39
8.5	Date of obsolescence	39
Annex A	(normative) Customized occupational footwear (occupational footwear adapted to fit an individual user or a single unit to fit an individual user)	40
A.1	General	40
A.2	Basic requirements.....	40
A.2.1	Type 1 — equipped with customized insocks	40
A.2.2	Type 2 — Modified occupational footwear	41
A.2.3	Type 3 — Bespoke occupational footwear	42
A.3	Marking.....	43
A.4	Information to be supplied	43
Annex B	(informative) Assessment of the footwear by the wearer.....	44
B.1	General	44
B.2	Criteria for the assessment of the state of footwear	44
Annex C	(informative) Slip resistance.....	46
C.1	Introduction	46
C.2	Explanation of ISO 13287 and marking codes SR and Ø.....	46
C.3	Further complementary testing.....	47
C.3.1	General	47
C.3.2	Additional surfaces	47

C.4	Factors influencing footwear performance	47
C.4.1	General.....	47
C.4.2	Durability of slip resistance	48
C.4.3	Other factors	48
	Bibliography.....	49