

DIN EN ISO 20345:2024-06 (E)

Personal protective equipment - Safety footwear (ISO 20345:2021 + Amd 1:2024)
(includes Amendment :2024)

Contents	Page
European foreword.....	5
[A1] European foreword to Amendment A1 [A1]	6
Annex ZA (informative) Relationship between this European Standard and the essential requirements of PPE Regulation (EU) 2016/425 aimed to be covered	7
Foreword	9
[A1] Foreword to Amendment 1 [A1]	11
1 Scope	12
2 Normative references	12
3 Terms and definitions.....	12
4 Classification and designs.....	19
5 Basic requirements for safety footwear	20
5.1 General	20
5.2 Design	23
5.2.1 General	23
5.2.2 Height of upper.....	23
5.2.3 Heel area	23
5.3 Whole footwear	24
5.3.1 Constructional performance	24
5.3.2 Toe protection	24
5.3.3 Leak proofness.....	26
5.3.4 Specific ergonomic features.....	26
5.3.5 Slip resistance	26
5.3.6 Innocuousness.....	27
5.3.7 Seam strength	27
5.4 Upper.....	27
5.4.1 General	27
5.4.2 Thickness.....	28
5.4.3 Tear strength.....	29
5.4.4 Tensile properties.....	29
5.4.5 Flexing resistance	29
5.4.6 Water vapour permeability and coefficient.....	29
5.4.7 Resistance to hydrolysis.....	29
5.5 Lining	30
5.5.1 General	30
5.5.2 Tear strength.....	30
5.5.3 Abrasion resistance	30
5.5.4 [A1] Water vapour permeability (WVP) and coefficient (WVC) [A1]	30
5.6 Tongue	30
5.6.1 General	30
5.6.2 Tear strength.....	31
5.7 Insole, insock and footbed.....	31
5.7.1 Thickness.....	31
5.7.2 Water permeability.....	31
5.7.3 Water absorption and desorption	31
5.7.4 Abrasion resistance	31

5.8	Outsole	32
5.8.1	General.....	32
5.8.2	Design.....	32
5.8.3	Tear strength	33
5.8.4	Abrasion resistance.....	33
5.8.5	Flexing resistance	33
5.8.6	Resistance to hydrolysis.....	33
5.8.7	Interlayer bond strength.....	33
6	Additional requirements for safety footwear	34
6.1	General.....	34
6.2	Whole footwear.....	35
6.2.1	Perforation resistance.....	35
6.2.2	Electrical properties	37
6.2.3	Resistance to inimical environments.....	37
6.2.4	Energy absorption of seat region	37
6.2.5	Water resistance.....	38
6.2.6	Metatarsal protection	38
6.2.7	Ankle protection.....	38
6.2.8	Cut resistance	39
6.2.9	Ⓐ Scuff cap Ⓐ.....	39
6.2.10	Slip resistance	39
6.3	Upper — Water penetration and absorption.....	40
6.4	Outsole	40
6.4.1	Resistance to hot contact.....	40
6.4.2	Resistance to fuel oil	40
6.4.3	Ladder grip	40
7	Marking.....	40
8	Manufacturer's instructions and information.....	42
8.1	General.....	42
8.2	Electrical properties	42
8.2.1	Ⓐ General Ⓐ.....	42
8.2.2	Partially conductive footwear	43
8.2.3	Antistatic footwear	43
8.3	Insocks	44
8.4	Perforation resistance.....	44
8.5	Date of obsolescence.....	44
Annex A (normative) Customized safety footwear (safety footwear adapted to fit an individual user or a single unit to fit an in		45
A.1	General.....	45
A.2	Basic requirements	45
A.2.1	Type 1 - equipped with customized insocks.....	45
A.2.2	Type 2 - Modified safety footwear	46
A.2.3	Type 3 - Bespoke safety footwear	47
A.3	Marking.....	48
A.4	Manufacturer's instructions and information.....	48
Annex B (informative) Assessment of the footwear by the wearer.....		49
B.1	General.....	49
B.2	Criteria for the assessment of the state of footwear.....	49

Annex C (informative) Slip resistance	51
C.1 Introduction.....	51
C.2 Explanation of ISO 13287 and marking codes SR and Ø.....	51
C.3 Further complementary testing	52
C.3.1 General	52
C.3.2 Additional surfaces	52
C.4 Factors influencing footwear performance	52
C.4.1 General	52
C.4.2 Durability of slip resistance.....	53
C.4.3 Other factors.....	53
Bibliography.....	54