ISO 20346:2021-12 (E)

Personal protective equipment - Protective footwear

Contents

Page

Foreword ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Classification and designs **8**

5 Basic requirements for protective footwear **9**

5.1 General 9

5.2 Design 12

5.2.1 General 12

5.2.2 Height of upper 12

5.2.3 Heel area 12

5.3 Whole footwear 13

5.3.1 Constructional performance 13

5.3.2 Toe protection 13

5.3.3 Leak proofness 15

5.3.4 Specific ergonomic features 15

5.3.5 Slip resistance 15

5.3.6 Innocuousness 16

5.3.7 Seam strength 16

5.4 Upper 16

5.4.1 General 16

5.4.2 Thickness 17

5.4.3 Tear strength 17

5.4.4 Tensile properties 18

5.4.5 Flexing resistance 18

5.4.6 Water vapour permeability and coefficient 18

5.4.7 Resistance to hydrolysis 18

5.5 Lining 19

5.5.1 General 19

5.5.2 Tear strength 19

5.5.3 Abrasion resistance 19

5.5.4 Water vapour permeability and coefficient 19

5.6 Tongue 19

5.6.1 General 19

5.6.2 Tear strength 20

5.7 Insole, insock and footbed 20

5.7.1 Thickness 20

5.7.2 Water permeability 20

5.7.3 Water absorption and desorption 20

5.7.4 Abrasion resistance 20

5.8 Outsole 20

5.8.1 General 20

5.8.2 Design 21

5.8.3 Tear strength 21

5.8.4 Abrasion resistance 21

5.8.5 Flexing resistance 22

5.8.6 Resistance to hydrolysis 22

5.8.7 Interlayer bond strength 22

6 Additional requirements for protective footwear **22**
6.1 General 22
6.2 Whole footwear 23
6.2.1 Perforation resistance 23
6.2.2 Electrical properties 26
6.2.3 Resistance to inimical environments 26
6.2.4 Energy absorption of seat region 26
6.2.5 Water resistance 26
6.2.6 Metatarsal protection 27
6.2.7 Ankle protection 27
6.2.8 Cut resistance 28
6.2.9 Scuff cap abrasion 28
6.2.10 Slip resistance 28
6.3 Upper — Water penetration and absorption 28
6.4 Outsole 29
6.4.1 Resistance to hot contact 29
6.4.2 Resistance to fuel oil 29
6.4.3 Ladder grip 29

7 Marking **29**

8 Manufacturer's instructions and information **30**
8.1 General 30
8.2 Electrical properties 31
8.2.1 Partially conductive footwear 31
8.2.2 Antistatic footwear 32
8.3 Insocks 32
8.4 Perforation resistance 32
8.5 Date of obsolescence 33

Annex A (normative) **Customized protective footwear (protective footwear adapted to fit an individual user or a single unit to fit an individual user)** **34**

Annex B (informative) **Assessment of the footwear by the wearer** **38**

Annex C (informative) **Slip resistance** **40**

Bibliography **43**