

DIN EN 397:2012-04 (E)

Industrial safety helmets

Contents

	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Physical requirements	7
4.1 Materials and construction	7
4.2 External vertical distance	8
4.3 Internal vertical distance	8
4.4 Internal vertical clearance	8
4.5 Horizontal distance	8
4.6 Wearing height	8
4.7 Harness	8
4.7.1 Headband/nappe strap	8
4.7.2 Cradle	9
4.7.3 Comfort band or sweatband	9
4.8 Chin strap	9
4.9 Ventilation	9
4.10 Accessories	9
5 Performance requirements	9
5.1 Mandatory requirements	9
5.1.1 Shock absorption	9
5.1.2 Resistance to penetration	10
5.1.3 Flame resistance	10
5.1.4 Chin strap anchorages	10
5.1.5 Label	10
5.2 Optional requirements	10
5.2.1 Very low temperature (- 20 °C or - 30 °C)	10
5.2.2 Very high temperature (+ 150 °C)	10
5.2.3 Electrical properties	11
5.2.4 Lateral deformation	11
5.2.5 Molten metal splash	11
6 Test requirements	11
6.1 Samples	11
6.2 Conditioning for testing	12
6.2.1 Temperature conditioning cabinet	12
6.2.2 Pre-conditioning	12
6.2.3 Low temperature	12
6.2.4 High temperature	12
6.2.5 Water immersion	13
6.2.6 Artificial ageing	13
6.2.7 Very low temperature	13
6.2.8 Very high temperature	13
6.3 Testing atmosphere	14
6.4 Headforms	14
6.4.1 Construction	14
6.4.2 Selection of size	14

6.5	Measurement of clearance, distances and wearing height	14
6.6	Shock absorption	14
6.6.1	Principle	14
6.6.2	Apparatus	15
6.6.3	Test procedure	18
6.7	Resistance to penetration	18
6.7.1	Principle	18
6.7.2	Apparatus	18
6.7.3	Test procedure	18
6.8	Resistance to flame	19
6.8.1	Principle	19
6.8.2	Apparatus	19
6.8.3	Test procedure	19
6.9	Chin strap anchorage	19
6.9.1	Principle	19
6.9.2	Apparatus	19
6.9.3	Procedure	20
6.10	Electrical properties	20
6.10.1	Test 1	20
6.10.2	Test 2	20
6.10.3	Test 3	21
6.11	Lateral deformation	21
6.11.1	Principle	21
6.11.2	Procedure	21
6.12	Molten metal splash	22
6.12.1	Principle	22
6.12.2	Apparatus	22
6.12.3	Procedure	22
7	Marking	22
7.1	Markings on the helmet	22
7.2	Additional information	23
Annex A (informative) Recommendations for the materials and construction of industrial safety helmets	25	
Annex B (informative) Alternative procedure for artificial ageing	27	
Annex C (normative) Test results -- Uncertainty of measurement	28	
Annex D (informative) Significant technical changes between this European Standard and Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 89/686/EEC Personal Protective Equipment	30	
Bibliography	31	