DIN EN 471:2008-03 (E)

High-visibility warning clothing for professional use - Test methods and requirements (includes Amendment A1:2007)

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 7

4 Design 8
4.1 Types and classes 8
4.2 Specific design requirements 8
4.3 Sizes 9

5 Requirements for background material, non-fluorescent material and combined performance materials 9
5.1 Colour performance requirements of new materials 9
5.1.1 Background material 9
5.1.2 Combined performance material 9
5.2 Colour after xenon test 10
5.3 !!!!Colour fastness of background material and all non-fluorescent material layers after test exposure""""" 10
5.3.1 Colour fastness to rubbing 10
5.3.2 Colour fastness to perspiration 10
5.3.3 Colour fastness - when laundered, dry cleaned, hypochlorite bleached and hot pressed 10
5.4 Dimensional change of background material and non-fluorescent material 12
5.5 Mechanical properties of background materials 12
5.5.1 Tensile strength of woven material 12
5.5.2 Bursting strength of knitted materials 12
5.5.3 Tensile strength and tear resistance of coated fabrics and laminates 12
5.6 !!!!Water vapour resistance""""" 12
5.6.1 General 12
5.6.2 Background material made from coated fabrics or laminates 12
5.6.3 Background material made from textile fabrics 12
5.7 Ergonomics 12

6 Photometric and physical performance requirements for the retroreflective material and combined performance material 13
6.1 Retroreflective performance requirements of new material 13
6.2 Retroreflective performance requirements after test exposure 14
6.2.1 General 14
6.2.2 Separate performance material 14
6.2.3 Combined performance material 15
6.2.4 Orientation sensitive materials 15

7 Test methods 15
7.1 Sampling and conditioning 15
7.2 Determination of colour 15
7.3 Method for determination of retroreflective photometric performance 15
7.4 Retroreflection after exposure 16

7.4.1 Abrasion 16
7.4.2 Flexing 16
7.4.3 Folding at cold temperatures 16
7.4.4 Exposure to temperature variation 16
7.4.5 Washing, dry cleaning 16
7.5 Retroreflective performance in rainfall 17

8 Marking 17

9 Information supplied by the manufacturer 17

Annex A (informative) Examples for positioning of bands of retroreflective material 18

Annex B (normative) Positioning of bands of retroreflective material on jackets 23

Annex C (normative) Method of measuring wet retroreflective performance 24

C.1 Principle 24
C.2 Apparatus 24
C.3 Procedure 24

Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU Directives 26

Bibliography 27