ISO 24118-1:2023-10 (E)

Paper and board - Stylus contact method - Part 1: Determination of surface roughness

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Principle 1

5 Apparatus 2

5.1 Surface roughness - Testing apparatus 2

5.2 Stylus 2

5.3 Drive unit 2

5.4 Specimen holder 2

6 Sampling 2

7 Conditioning of samples 3

8 Preparation of the test pieces 3

9 Procedure 3

10 Calculation 3

11 Test report 4

Annex A (informative) **Measurement principle of surface roughness** 5

Annex B (informative) **Precision** 8

Bibliography 10