

ISO 8791-4:2021 (E)

Paper and board — Determination of roughness/smoothness (air leak methods) — Part 4: Print-surf method

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Apparatus
5.1	Print-surf tester (two types)
5.2	Principal components of the system
5.3	Measuring system
6	Sampling
7	Condition
8	Preparation of test pieces
9	Procedure
10	Calculation
11	Precision
12	Test report
Annex A	Calculation of roughness in micrometres
Annex B	(normative) Maintenance of Print-surf roughness testers
B.1	Leakage
B.2	Sensing head
B.3	Pressure gauges
B.4	Resilient backing
B.5	Evenness of clamping
Annex C	(normative) Calibration of variable-area flowmeters
C.1	General
C.2	Apparatus and product
C.3	Procedure
C.4	Calculation
Annex D	(informative) Precision
D.1	Precision