

# DIN EN ISO 7263-2:2019-04 (E)

## Corrugating medium - Determination of the flat crush resistance after laboratory fluting - Part 2: B-flute (ISO 7263-2:2018)

---

<b>Contents</b>		<b>Page</b>
European foreword .....		3
Foreword .....		4
Introduction .....		6
1 Scope .....		7
2 Normative references .....		7
3 Terms and definitions .....		7
4 Principle .....		8
5 Apparatus .....		8
6 Sampling .....		10
7 Conditioning .....		10
8 Preparation of test pieces .....		10
9 Procedure .....		11
9.1 General .....		11
9.2 Testing immediately after fluting .....		11
9.3 Testing after 30 min of reconditioning .....		11
9.4 Fluting and testing .....		11
10 Expression of results .....		12
10.1 Flat crush resistance .....		12
10.2 Flat crush resistance index .....		12
11 Test report .....		12
Annex A (informative) Maintenance of fluting rolls (horizontal type) .....		14
Annex B (informative) Precision data .....		15
Bibliography .....		17