

ISO 16945:2014-04 (E)

Corrugating medium - Determination of the edge crush resistance after laboratory fluting

| Contents | | Page |
|--|--|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Principle | 1 |
| 5 | Apparatus | 2 |
| 6 | Sampling | 4 |
| 7 | Conditioning | 4 |
| 8 | Preparation of test pieces | 4 |
| 9 | Procedure | 4 |
| 9.1 | General | 4 |
| 9.2 | Testing immediately after fluting | 4 |
| 9.3 | Testing after 30 min of reconditioning | 4 |
| 9.4 | Fluting and testing | 4 |
| 10 | Calculation | 5 |
| 10.1 | Edge crush resistance | 5 |
| 10.2 | Edge crush resistance index | 5 |
| 11 | Test report | 5 |
| Annex A (informative) Precision | | 7 |
| Annex B (informative) Maintenance of fluting rolls (horizontal type) | | 9 |
| Bibliography | | 10 |