

ISO/PAS 16846:2025-07 (E)

Oil and gas industries including lower carbon energy - Thermoplastics lined tubing for wells

Contents

Page

- Foreword v
- 1 Scope 1**
- 2 Normative references 1**
- 3 Terms, definitions, symbols and abbreviated terms 2**
 - 3.1 Terms and definitions 2
 - 3.2 Symbols and abbreviated terms 4
 - 3.2.1 Symbols 4
 - 3.2.2 Abbreviated terms 4
- 4 TLT configuration 5**
 - 4.1 Configuration 5
 - 4.2 Pipe ends 5
 - 4.3 Connection type 5
- 5 Materials requirements 7**
 - 5.1 Backing pipe 7
 - 5.2 Liner 7
 - 5.3 CB ring 7
 - 5.4 Coated coupling 8
- 6 Manufacturing 8**
 - 6.1 Selection of backing pipe 8
 - 6.1.1 New tubing serves as the backing pipe 8
 - 6.1.2 Used tubing serves as the backing pipe 8
 - 6.2 Threading 8
 - 6.3 Lining 8
 - 6.3.1 Mechanical fit lining 8
 - 6.3.2 Cement backed lining 9
 - 6.4 Manufacture of CB ring and installation of couplings 9
 - 6.4.1 Manufacture of CB ring 9
 - 6.4.2 Installation of couplings 9
 - 6.5 Traceability 9
 - 6.6 Purchaser inspection 9
- 7 Inspection and testing 10**
 - 7.1 Inspection of backing pipe 10
 - 7.2 Inspection of liner 10
 - 7.2.1 Surface quality 10
 - 7.2.2 Dimensions 10
 - 7.2.3 Performance 10
 - 7.3 Inspection of TLT 10
 - 7.3.1 Length measurement 10
 - 7.3.2 Thread gauging and inspection 11
 - 7.3.3 Straightness evaluation 11
 - 7.3.4 Drift test 12
 - 7.3.5 Hydrostatic test 12
 - 7.3.6 Bonding strength test 12
 - 7.3.7 Connection test 12
 - 7.3.8 Rapid decompression test 13
 - 7.3.9 Combined loading test 13
 - 7.4 CB ring test 13

7.5	Inspection frequency and acceptance criteria.....	13
7.5.1	Lot.....	13
7.5.2	Inspection frequency.....	13
7.5.3	Batch release test.....	14
7.5.4	Type test.....	14
7.5.5	Acceptance criteria.....	15
8	Documentation.....	15
8.1	Documents provided by the purchaser.....	15
8.2	Documents provided by the manufacturer.....	15
9	Marking, packaging, transportation and storage.....	16
9.1	Marking.....	16
9.2	Packaging.....	16
9.3	Transportation.....	16
9.4	Storage.....	16
10	Use.....	17
Annex A	(informative) Maximum operating temperatures and characteristics of typical thermoplastics.....	18
Annex B	(informative) Test method for gas permeability of polymer materials.....	30
Annex C	(informative) Test method for bonding strength of TLT.....	32
Annex D	(informative) Use of TLT.....	34
Bibliography	35