

ISO 12736-3:2023-10 (E)

Oil and gas industries including lower carbon energy - Wet thermal insulation systems for pipelines and subsea equipment - Part 3: Interfaces between systems, field joint systems, field repairs and pre-fabricated insulation

Contents		Page
	Foreword	v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Abbreviated terms	8
5	Conformance	8
5.1	Rounding.....	8
5.2	Conformity to requirement.....	8
6	Field joint material, system interfaces and repairs	8
6.1	Material classes.....	8
6.2	Types of interfaces.....	9
7	Project specific qualification processes for production and application procedures for field joints	9
7.1	General requirements.....	9
7.2	Purchase order requirements.....	10
7.2.1	General information.....	10
7.2.2	Additional information.....	11
7.3	Production qualification process.....	11
7.3.1	Process description.....	11
7.3.2	Project specific qualification considerations.....	12
7.3.3	Procedure qualification trial.....	12
7.3.4	Pre-production trial.....	13
7.3.5	Production testing.....	13
7.4	Application procedures.....	13
7.4.1	Application procedure specification.....	13
7.4.2	Inspection and testing plan.....	15
7.4.3	Qualification of operators.....	15
8	Production testing and inspection for field joints	17
8.1	General.....	17
8.2	Material tests and inspection.....	17
8.3	System test and inspection.....	17
8.4	Inspection documents and traceability.....	17
8.5	Guidance in generating an ITP.....	17
9	Requirements for field repairs of wet thermal insulation and field joints	34
9.1	General.....	34
9.2	Damage/defect characterization.....	34
9.3	Repair materials for each of the material classes and compatibility.....	34
9.4	Repair execution.....	34
10	Final documentation	34
11	Pre-fabricated insulation	35
11.1	General.....	35
11.2	Material classes.....	35
11.3	Project specific qualification processes.....	35
11.4	Information to be supplied by the system purchaser.....	36
11.5	Manufacturing of pre-fabricated insulation.....	36
11.6	Inspection and testing plan.....	36

11.7	Requirements for repairs.....	37
11.7.1	General.....	37
11.7.2	Damage/Defect characterization.....	37
11.7.3	Repair method.....	38
11.7.4	Repair materials.....	38
11.8	Final documentation.....	38
11.9	Installation of pre-fabricated insulation.....	47
12	Handling, storage and transportation at site for field joints and pre-fabricated insulation.....	47
Annex A	(informative) Guidelines for using this document.....	48
Annex B	(informative) Guidelines on the design of field joint systems on a project basis.....	52
Annex C	(informative) Field joint adhesion testing.....	55
Annex D	(informative) Guidelines for pre-fabricated insulation.....	58
Annex E	(informative) Pre-fabricated insulation leak test.....	62
Bibliography	65