ISO 15551:2023-09 (E)

Petroleum and natural gas industries - Drilling and production equipment - Electric submersible pump systems for artificial lift

Contents

Page

Foreword ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**

4 Symbols and abbreviated terms **16**

5 Functional specification **18**
5.1 General 18
5.2 Component type 19
5.3 Functional requirements 19
5.3.1 General 19
5.3.2 Application parameters 19
5.3.3 Environmental compatibility 21
5.3.4 Compatibility with related well equipment and services 22
5.4 User/purchaser selections 23
5.4.1 General 23
5.4.2 Design validation 23
5.4.3 Component functional evaluation 23
5.4.4 Quality grades 24
5.4.5 Shipping, handling and storage 24
5.4.6 Operator's manual 24
5.4.7 Subcomponent condition classifications in manufacture of components 24
5.4.8 Additional documentation 24

6 Technical specification **24**
6.1 General 24
6.2 Design criteria 25
6.2.1 General 25
6.2.2 Design documentation 25
6.2.3 Materials 25
6.2.4 Dimensional information 29
6.2.5 Component and assembled system design verification 29
6.2.6 Component design validation 29
6.2.7 Component functional evaluation requirements 29
6.2.8 Assembled system functional evaluation 29
6.2.9 Design changes 30
6.3 Technical specification — All components 30
6.3.1 Technical characteristics 30
6.3.2 Performance rating 30
6.4 Technical specification — Bolt-on discharge 30
6.4.1 General 30
6.4.2 Technical characteristics for the discharge 30
6.4.3 Performance ratings 31
6.4.4 Scaling of design validation 31
6.5 Technical specification — Pump and gas handler 31
6.5.1 General 31
6.5.2 Technical characteristics for the pump and gas handler 31
6.5.3 Performance ratings 31
6.5.4 Scaling of design validation 31

6.6 Technical specification — Bolt-on intake ... 31
6.6.1 General ... 31
6.6.2 Technical characteristics for the bolt-on intake ... 32
6.6.3 Performance ratings ... 32
6.6.4 Scaling of design validation ... 32
6.7 Technical specification — Mechanical gas separators ... 32
6.7.1 General ... 32
6.7.2 Technical characteristics ... 32
6.7.3 Performance ratings ... 32
6.7.4 Scaling of design validation ... 32
6.8 Technical specification — Seal chamber sections ... 32
6.8.1 General ... 32
6.8.2 Technical characteristics ... 32
6.8.3 Performance ratings ... 33
6.8.4 Scaling of design validation ... 33
6.9 Technical specification — Motors ... 33
6.9.1 General ... 33
6.9.2 Technical characteristics ... 33
6.9.3 Performance ratings ... 33
6.9.4 Scaling of design validation ... 34
6.10 Technical specifications — Power and motor lead extension cable ... 34
6.10.1 General ... 34
6.10.2 Technical characteristics ... 34
6.10.3 Performance ratings ... 34
6.10.4 Scaling of design validation ... 34
6.11 Technical specifications — Pothead ... 34
6.11.1 General ... 34
6.11.2 Technical characteristics ... 34
6.11.3 Performance ratings ... 35
6.11.4 Scaling of design validation ... 35
6.12 Assembled ESP system – Additional requirements ... 35
6.12.1 General ... 35
6.12.2 Technical characteristics ... 35
6.12.3 System capabilities ... 35
6.13 Technical specification response guideline – ESP components ... 36

Supplier's/manufacturer's requirements ... 37
7.1 General ... 37
7.2 Documented information ... 37
7.2.1 General ... 37
7.2.2 Delivery documentation ... 37
7.2.3 Operator’s manual ... 38
7.2.4 Certificate of conformance ... 38
7.2.5 Component data sheet ... 38
7.3 Component identification ... 42
7.3.1 Permanent identification ... 42
7.3.2 Semi-permanent identification ... 42
7.4 Quality ... 42
7.4.1 General ... 42
7.4.2 Quality grade requirements ... 42
7.5 Raw materials ... 44
7.6 Additional processes applied to components ... 44
7.6.1 Documentation ... 44
7.6.2 Coatings and surface treatments ... 44
7.6.3 Welding ... 44
7.7 Traceability ... 45
7.8 Calibration systems ... 45
7.9 Examination and inspection ... 45
7.9.1 General ... 45
7.9.2 Weld ... 46
7.9.3 Component and subcomponent dimensional inspection ... 46
7.9.4 Construction features ... 48
7.10 Manufacturing non-conformance ... 48
7.11 Component functional testing ... 48

8 Shipping, handling and storage **48**
8.1 General 48
8.2 Storage 49
9 Subcomponent condition classifications in manufacture of components **49**
Annex A (normative) **Design validation performance rating requirements by component** **50**
Annex B (normative) **Requirements for determining performance capabilities as an assembled system** **80**
Annex C (normative) **Functional evaluation: single component** **83**
Annex D (normative) **Cable reference information** **91**
Annex E (informative) **Functional evaluation guideline — Assembled ESP system** **98**
Annex F (informative) **Establishing recommended operating range of ESP system** **103**
Annex G (informative) **Example of user's/purchaser's ESP functional specification form** **105**
Annex H (informative) **Considerations for use of three-phase low and medium voltage adjustable speed drives for ESP applications** **109**
Annex I (informative) **Analysis after ESP use** **115**
Annex J (informative) **Downhole monitoring of ESP assembly** **127**
Annex K (informative) **Information on permanent magnet motors for ESP applications** **129**
Annex L (informative) **User guide** **131**
Bibliography **135**