ISO 15590-3:2022-03 (E)

Petroleum and natural gas industries - Factory bends, fittings and flanges for pipeline transportation systems - Part 3: Flanges

Contents

Page

Foreword ..... **iv**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**

4 Symbols and abbreviated terms **3**
4.1 Symbols 3
4.2 Abbreviated terms 4

5 Designation of flanges **4**

6 Pressure class and design **5**

7 Information supplied by the purchaser **6**
7.1 Principal information 6
7.2 Supplementary information 6

8 Manufacturing **6**
8.1 Manufacturing procedure specification 6
8.2 Starting material 7
8.3 Hubs 7
8.4 Heat treatment 7

9 Testing and inspection **7**
9.1 General requirements 7
9.2 Extent of testing and inspection 7
9.3 Chemical composition 8
9.4 Physical testing 9
9.4.1 Preparation of test pieces 9
9.4.2 Tensile testing 9
9.4.3 Charpy V-notch impact tests 11
9.4.4 Hardness requirements 12
9.4.5 Metallographic examination 13
9.4.6 HIC tests 13
9.4.7 SSC tests 13
9.5 Non-destructive testing 13
9.5.1 NDT procedures and personnel 13
9.5.2 Forging preparation 13
9.5.3 Visual inspection 13
9.5.4 MT/PT inspection 14
9.5.5 Ultrasonic inspection 14
9.6 Dimensions 14
9.6.1 Flange dimensions 14
9.6.2 Tolerances 15
9.6.3 Flange-face finish 15
9.7 Hydrostatic testing 15
9.8 Weldability 15
9.9 Repair welding 15

10 Documentation **16**
10.1 Inspection document 16
10.2 Manufacturing record book 16

11 Marking **16**

Bibliography **18**