

ISO 15156-3:2020 (E)

Petroleum and natural gas industries — Materials for use in H₂S-containing environments in oil and gas production — Part 3: Cracking-resistant CRAs (corrosion-resistant alloys) and other alloys

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Symbols and abbreviated terms
5	Factors affecting the cracking-resistance of CRAs and other alloys in H ₂ S-containing environments
6	Qualification and selection of CRAs and other alloys with respect to SSC, SCC, and GHSC in H ₂ S-containing environments
6.1	General
6.2	Evaluation of materials properties
6.2.1	Hardness of parent metals
6.2.2	Cracking-resistance properties of welds
6.2.2.1	General
6.2.2.2	Qualification of welding procedures in accordance with Annex A based upon hardness
6.2.2.2.1	General
6.2.2.2.2	Hardness testing methods for welding procedure qualification
6.2.2.2.3	Hardness surveys for welding procedure qualification
6.2.2.2.4	Hardness acceptance criteria for welds
6.2.2.3	Qualification of welding procedures in accordance with Annex A by other means of testing
6.2.3	Cracking-resistance properties associated with other fabrication methods
6.3	PREN
7	Purchasing information and marking
7.1	Information that should be supplied for material purchasing
7.2	Marking, labelling, and documentation
Annex A	(normative) Environmental cracking-resistant CRAs and other alloys (including Table A.1 — Guidance on the use of the materials selection tables)
A.1	General
A.1.1	Materials groups
A.1.2	Limits of chemical composition
A.1.3	Environmental and metallurgical limits for cracking-resistance
A.1.4	Requirements and recommendations on welding
A.1.5	Other requirements and recommendations on CRAs and other alloys
A.1.5.1	Requirements for overlays, surface treatments, plating, coatings, linings, etc.
A.1.5.2	Threading
A.1.5.3	Cold deformation of surfaces
A.1.5.4	Identification stamping
A.1.6	Use of materials selection tables
A.2	Austenitic stainless steels (identified as material type and as individual alloys)
A.2.1	Materials analyses
A.2.2	Environmental and materials limits for the uses of austenitic stainless steels

- A.2.3 Welding of austenitic stainless steels of this materials group
- A.3 Highly alloyed austenitic stainless steels (identified as material types and as individual alloys)
 - A.3.1 Materials chemical compositions
 - A.3.2 Environmental and materials limits for the uses of highly alloyed austenitic stainless steels
 - A.3.3 Welding highly alloyed austenitic stainless steels of this materials group
- A.4 Solid-solution nickel-based alloys (identified as material types and as individual alloys)
 - A.4.1 Materials chemical compositions
 - A.4.2 Environmental and materials limits for the uses of solid-solution nickel-based alloys
 - A.4.3 Welding solid-solution nickel-based alloys of this materials group
- A.5 Ferritic stainless steels (identified as material type)
 - A.5.1 Environmental and materials limits for the uses of ferritic stainless steels
 - A.5.2 Welding of ferritic stainless steels of this materials group
- A.6 Martensitic (stainless) steels (identified as individual alloys)
 - A.6.1 Materials chemical compositions
 - A.6.2 Environmental and materials limits for the uses of martensitic stainless steels
 - A.6.3 Welding of martensitic stainless steels of this materials group
- A.7 Duplex stainless steels (identified as material types)
 - A.7.1 Environmental and materials limits for the uses of duplex stainless steels
 - A.7.2 Welding of duplex stainless steels of this materials group
- A.8 Precipitation-hardened stainless steels (identified as individual alloys)
 - A.8.1 Materials chemical compositions
 - A.8.2 Environmental and materials limits for the uses of precipitation-hardened stainless steels
 - A.8.3 Welding of precipitation-hardened stainless steels of this materials group
- A.9 Precipitation-hardened nickel-based alloys (identified as individual alloys)
 - A.9.1 Environmental and materials limits for the uses of precipitation-hardened nickel-based alloys
 - A.9.2 Welding of precipitation-hardened nickel-based alloys of this materials group
- A.10 Cobalt-based alloys (identified as individual alloys)
 - A.10.1 Environmental and materials limits for the uses of cobalt-based alloys
 - A.10.2 Welding of cobalt-based alloys of this materials group
- A.11 Titanium and tantalum (individual alloys)
 - A.11.1 Environmental and materials limits for the uses of titanium and tantalum alloys
 - A.11.2 Welding of titanium and tantalum alloys of this materials group
- A.12 Copper- and aluminium-based alloys (identified as materials types)
 - A.12.1 Copper-based alloys
 - A.12.2 Aluminium-based alloys
- A.13 Cladding, overlays, and wear-resistant alloys
 - A.13.1 Corrosion-resistant claddings and linings
 - A.13.2 Corrosion-resistant weld overlays
 - A.13.3 Wear-resistant alloys
 - A.13.3.1 Wear-resistant alloys used for sintered, cast, or wrought components
 - A.13.3.2 Hard-facing materials

Annex B (normative) Qualification of CRAs for H₂S-service by laboratory testing

- B.1 General
- B.2 Uses of laboratory qualifications
 - B.2.1 General
 - B.2.2 Qualification of manufactured products
 - B.2.3 Qualification of a defined production route
 - B.2.4 Use of laboratory testing as a basis for proposing additions and changes to Annex A
- B.3 General requirements for tests
 - B.3.1 Test method descriptions
 - B.3.2 Materials
 - B.3.3 Test methods and specimens
 - B.3.4 Applied test stresses/loads for smooth specimens
 - B.3.5 SSC/SCC test environments
 - B.3.5.1 General
 - B.3.5.2 Service simulation at actual H₂S and CO₂ partial pressures — Type 1 environments
 - B.3.5.3 Service simulation at ambient pressure with natural buffering agent — Type 2 environments

- B.3.5.4** Service simulation at ambient pressure with acetic buffer — Type 3a and Type 3b environments
 - B.3.6** Test duration
 - B.3.7** Acceptance criteria and test report
 - B.3.8** Validity of tests
 - B.4** SSC testing
 - B.5** SCC testing without S0
 - B.6** SSC/SCC testing at intermediate temperatures
 - B.7** SCC testing in the presence of S0
 - B.8** GHSC testing with carbon steel couple
- Annex C** (informative) Information that should be supplied for material purchasing
- Annex D** (informative) Nominated sets of test conditions

Page count: 71